



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT112800-3

Job Sheet 170336



Part No: RBT112800-3

Job Qty: 6 ea

Part Name: PTO Seal Install Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT112800 Rev 3A IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/25/18	0.00	0.00	Start Up Machining-2		18-1-23
110	CNC Lathe	6 pcs		1/26/18	0.00	1.50	MORI SL-154		18
120	QC	6 pcs		1/26/18	0.00	0.00	QC2 Machining-4		18
130	QC	6 pcs		1/26/18	0.00	0.00	QC8 Machining-4		18/01/23
150	Outsource	6 pcs		1/26/18	0.00	0.00	Outsource4		AT 18/02/11
160	Packaging	6 pcs		1/26/18	0.00	0.00	Packaging2		AT 18/02/11
170	QC	6 pcs		1/26/18	0.00	0.00	QC6		3804
180	Packaging	6 pcs		1/26/18	0.00	0.00	Packaging3-1		21 FEB 13 2018
190	QC21-SA	6 Ea		1/26/18	0.00	0.00	QC21		21 FEB 14 2018

Part Op 110 - 1-Machine as per DWG. FB 746 FOLIO REV: DWG REV: 2-Debur

Descriptions: 150 - -Issue P/O to ATG: 038521 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required

JAN 31 2018 HLB

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.625	1	0	0	0

FM134514-2 1.02
5034545

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



PTO Seal Install Tool

PART NO: RBT112800-3

Original Serial #: S034546

Revision:

Operation: Start up Operation 01/23/18

Change No:

Job No: 170336

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

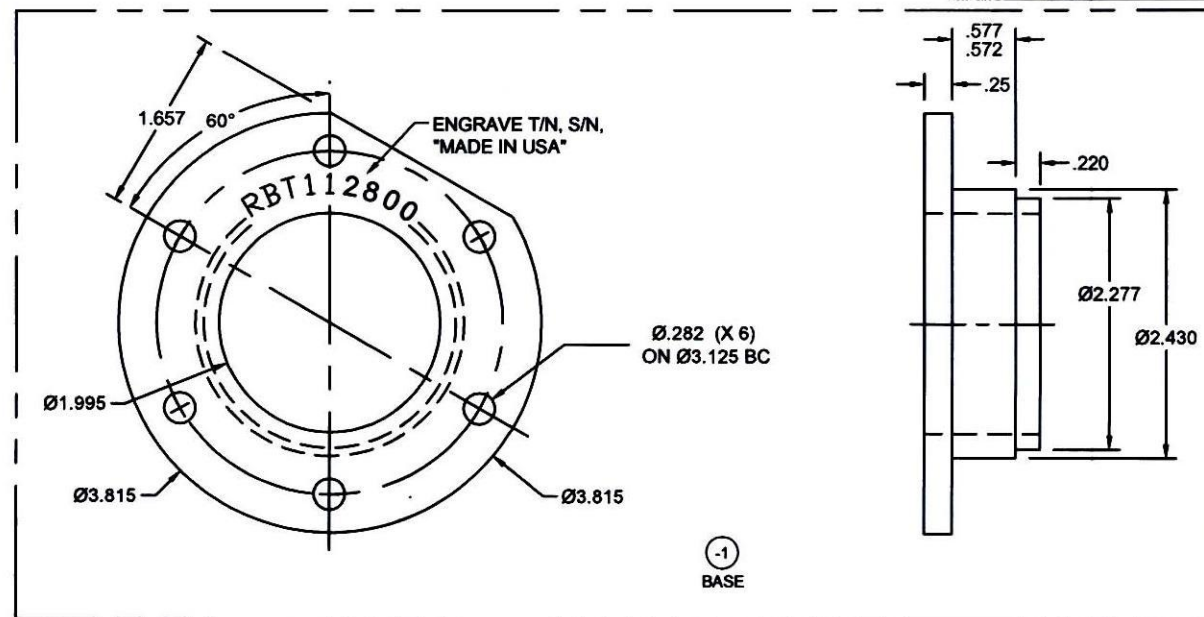
QA Closed: _____ Date: _____

Work Order update only ☐

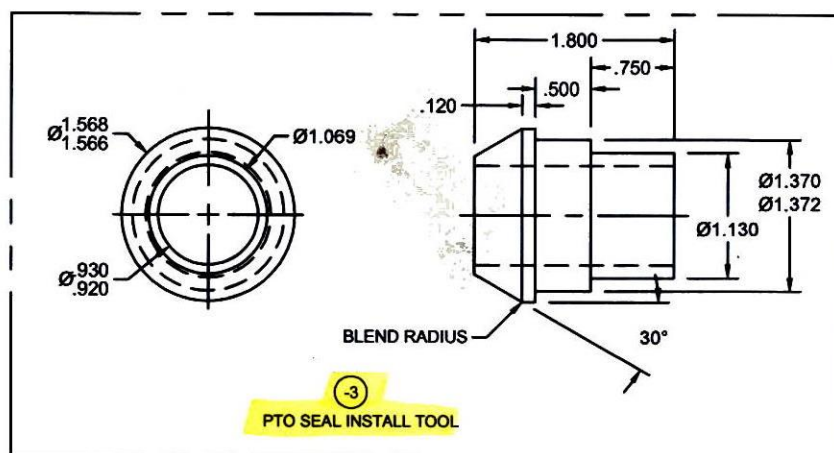
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATED TOOL PER MAINTENANCE & ENGINEERING UPDATE.	4/12/02		
2	CHANGED -3 DIA. 1.363 & 1.53 TO SHOWN.	7/27/05		
3	ADDED FLANGE TRIM & -3 DIA. CHANGE FROM .850 TO .920.	5/15/06		
3A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1.	1/26/10	RJC	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170336MLJ
1801-15



ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	BASE	6061	Ø3-7/8 x 1
			-3	1	PTO SEAL INSTALL TOOL	6061	Ø1-9/16 x 1-7/8

RED BARN MACHINE	
TITLE PTO SEAL INSTALL TOOL	
DWG NO. RBT112800	REV 3A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DRAWN BY: COLE
DECIMALS .XXX ± .005	APPROVED
FRACTIONS ± 1/32	HEAT TREAT
ANGLES ± 5°	FINISH ANODIZE CLEAR
UNLESS OTHERWISE SPECIFIED	USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	ALLISON ALL 250
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SERIES C18 THRU C30
SCALE NTS	DATE 11-29-01
	SHEET 1 of 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038921

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
16	168945	RBH9928-12-5	Water sealant -Certificate of Conformity is required Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	1 pcs ✓	0 pcs 1x	1 pcs AT 18/02/11	\$7.30/pcs	\$7.30
17	170102	RB T102103-3	Adapter -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	2/9/18	20 pcs ✓	0 pcs 20x	20 pcs AT 18/02/11	\$3.47/pcs	\$69.40
18	170336	RBT112800-3	PTO Seal Install Tool -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	2/9/18	6 pcs ✓	0 pcs 6x	6 pcs AT 18/02/11	\$3.47/pcs	\$20.82
19	170362	RBW109-3101-58-1-7	Handle -Issue P/O to ATG: _____ -ANODIZE COLOR BLUE, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	6 pcs ✓	0 pcs 6x	6 pcs AT 18/02/11	\$13.62/pcs	\$81.72
20	170378	RBW109-3101-58-2-3	Hammer Head -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	9 pcs ✓	0 pcs 9x	9 pcs AT 18/02/11	\$3.47/pcs	\$31.23
21	170475	646.3810	Bracket Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3800	Firmed	2/9/18	24 pcs	0 pcs	24 pcs	\$7.67/pcs	\$184.08
22	170478	646.3813	AS350 Strut Bracket Issue P/O to ATG : _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	2/9/18	16 pcs	0 pcs	16 pcs	\$7.22/pcs	\$115.52
23	170545	RBW109-3101-58-1-7	Handle -Issue P/O to ATG: _____ -ANODIZE COLOR BLUE, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	6 pcs ✓	0 pcs 6x	6 pcs AT 18/02/11	\$13.62/pcs	\$81.72
24	170548	646.9910	Struts Issue P/O to ATG : _____	Firmed	2/16/17	29 pcs	0 pcs	29 pcs	\$14.52/pcs	\$421.08



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914610

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
⑥ ea	Part: RBT112800-3 PTO Seal Install Tool Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 22479	Rev: 3A PO: PO038921	Line: 18
⑨ ea	Part: RBW109-3101-58-2-3 Hammer Head Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22480	Rev: 3 PO: PO038921	Line: 20
⑥ ea	Part: RBW109-3101-58-1-7 Handle Anodize per MIL-A-8625F, Type II, Class 2, Blue, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22483	Rev: 3 PO: PO038921	Line: 23
⑦ ea	Part: RBW109-3101-58-2-3 Hammer Head Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22485	Rev: 3 PO: PO038921	Line: 25
CERTIFICATE OF CONFORMANCE A.T.G. Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>09/02/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914610

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

OUR TRUCK

Quantity

Description

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3284-009
Job Sheet 170337



Part No: D3284-009

Job Qty: 6 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.05.13 New Issue KJ/DS IPP REV:B 11.02.25 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		1/26/18	0.00	0.00	Purchasing		AT 1/24/15
110	Packaging	6 pcs		1/26/18	0.00	0.00	Packaging2		AT 1/24/15
120	QC	6 pcs		1/26/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		1/26/18	0.00	0.00	Packaging3-1	21029	FEB 16 2018
140	QC21-SA	6 Ea		1/26/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: D38787 to Eagle Copters Order P/N: 47-140-252-5
Descriptions: 110 - Ensure certificate of conformity is attached

JAN 15 2017

21
9-65

FEB 16 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	047-140-252-005	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 10:14 AM dart.poulin.mario

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																																																								
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																																																								
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																																																								
Large Fab ☐	Composite ☐	Supplier ☐																																																									
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																							
Description Work Order Deviation																																																											
Mfg Date: 02/15/18 Job No: 170337 Packaging Change No: _____ Operation: _____ Revision: _____ PART NO: _____ Serial No/Batch: S042893 D3284-009 Bearing Container No: S042893 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																											
<table style="width:100%;"> <tr> <td colspan="2" style="text-align: center;">Completed By</td> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> <tr> <td colspan="2" style="height: 40px;"></td> <td colspan="2" style="height: 40px;"></td> <td colspan="2" style="height: 40px;"></td> </tr> </table>						Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval																																																	
Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval																																																							
<table style="width:100%;"> <tr> <td colspan="2" style="text-align: center;">Root Cause</td> <td colspan="4"></td> </tr> <tr> <td style="width:15%;">Environment ☐</td> <td style="width:15%;">No Re-verification ☐</td> <td colspan="4" rowspan="10"> DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S042893 DART AEROSPACE </td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td colspan="4" rowspan="2"> <table style="width:100%;"> <tr> <td style="width:15%;">Heat Treat ☐</td> <td style="width:15%;">Wave/Twist in Tube ☐</td> <td style="width:15%;">Countersink ☐</td> <td style="width:15%;">Cut Too Short ☐</td> <td style="width:15%;">Instructions Incomplete/Unclear ☐</td> <td style="width:15%;">Drill Holes ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td colspan="4">OTHER : _____</td> </tr> </table> </td> </tr> <tr> <td></td> <td></td> <td colspan="4"></td> </tr> </table>						Root Cause						Environment ☐	No Re-verification ☐	DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S042893 DART AEROSPACE				Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	<table style="width:100%;"> <tr> <td style="width:15%;">Heat Treat ☐</td> <td style="width:15%;">Wave/Twist in Tube ☐</td> <td style="width:15%;">Countersink ☐</td> <td style="width:15%;">Cut Too Short ☐</td> <td style="width:15%;">Instructions Incomplete/Unclear ☐</td> <td style="width:15%;">Drill Holes ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td colspan="4">OTHER : _____</td> </tr> </table>				Heat Treat ☐	Wave/Twist in Tube ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Misidentified ☐	Past Due ☐	OTHER : _____									
Root Cause																																																											
Environment ☐	No Re-verification ☐	DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S042893 DART AEROSPACE																																																									
Design ☐	Operator ☐																																																										
Doc/Data ☐	Offset/Setup ☐																																																										
Equip/Tooling ☐	Supplier ☐																																																										
Handling/Pre ☐	Training ☐																																																										
Material ☐	Use for Testing ☐																																																										
Internal Transport ☐	Poor Information ☐																																																										
Tribal Knowledge ☐	Rushing ☐																																																										
LOA ☐	Product Improvement ☐																																																										
Substation ☐	Process Improvement ☐																																																										
Past Expiry Date ☐	Manufacturing Process ☐	<table style="width:100%;"> <tr> <td style="width:15%;">Heat Treat ☐</td> <td style="width:15%;">Wave/Twist in Tube ☐</td> <td style="width:15%;">Countersink ☐</td> <td style="width:15%;">Cut Too Short ☐</td> <td style="width:15%;">Instructions Incomplete/Unclear ☐</td> <td style="width:15%;">Drill Holes ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td colspan="4">OTHER : _____</td> </tr> </table>				Heat Treat ☐	Wave/Twist in Tube ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Misidentified ☐	Past Due ☐	OTHER : _____																																													
Heat Treat ☐	Wave/Twist in Tube ☐					Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐																																																		
Misidentified ☐	Past Due ☐	OTHER : _____																																																									

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

D

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3284	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038787

Supplier:

EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO038787

PO Date: 1/15/18

Due Date: 1/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

EMAUDED
JAN 15 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	047-140-252-005		Rod Bearing End AS PER DWG D3284 REV. B	Firmed	1/22/18	6 pcs	0 pcs	6 pcs	\$120.00/pcs	\$720.00

Line Item Note: job#170337

Grand Total: \$720.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/15/18 1:28 PM Dart Baker,Diane

1. Approving National Authority/Country Transport Canada		Authorized Release Certificate FORM ONE			3. Form Tracking Number SO18-00190.001
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9					5. Work Order/Contract/Invoice INV-18-000453.1
6. Item 1	7. Description BEARING	8. Part Number 047-140-252-005	9. Quantity 6 EA	10. Serial Number/ Lot Number LT-17-004766	11. Status/Work Inspected
12. Remarks Above product was purchased new from Eagle approved vendors. This product has been passed through receiving inspection in accordance with the TCCA approved Eagle Maintenance policy manual and all certification kept on file at Eagle Copters. Time Since New: <u>0.0</u> Time Since Overhaul: <u>NA</u> Other: <u>NA</u>					
13a. Certifies that the items identified above were manufactured in conformity to: ☐ Approved design data and are in condition for safe operation ☐ Non approved design data specified in block 13			14a. ☒ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations		
13b. Authorized Signature 		13c. Certificate/Approval No. 		14b. Authorized Signature  Rob Peters	
13d. Name 		13e. Date 		14c. Certificate/Approval No. TC AMO Approval No. 6-81	
13d. Name 		13e. Date 		14d. Name ROB PETERS	
13d. Name 		13e. Date 		14e. Date (mm/dd/yyyy) 02/12/2018	

Installer Responsibilities

This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.